

## Synergic programs art. 324

Lista programmi in memoria - Stored programs list				
TIPO DI FILO WIRE MATERIAL		CORTOCIRCUITO SHORT SHORT	PULSATO * PULSED *	
VERSIONE PROGRAMMI - PROGRAMS RELEASE		01		
		<b>PROGRAM</b>		
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 18%	●	●	
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 18%	●	●	
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 18%	●	●	
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 18%	●	●	
Ferro/Iron (SG2) - Ø 1,2mm/.045"	Argon+CO2 18%	●	●	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 25%	●	●	
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 25%	●	●	
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 25%	●	●	
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 25%	●	●	
Ferro/Iron (SG2) - Ø 1,2mm/.045"	Argon+CO2 25%	●	●	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	CO2 100%	●	---	
Ferro/Iron (SG2) - Ø 0,8mm/.030"	CO2 100%	●	---	
Ferro/Iron (SG2) - Ø 0,9mm/.035"	CO2 100%	●	---	
Ferro/Iron (SG2) - Ø 1,0mm/.040"	CO2 100%	●	---	
Ferro/Iron (SG2) - Ø 1,2mm/.045"	CO2 100%	●	---	
Acciaio inox/Stainless steel (308 LSi) - Ø 0,8mm/.030"	Argon+CO2 2%	●	●	
Acciaio inox/Stainless steel (308 LSi) - Ø 0,9mm/.035"	Argon+CO2 2%	●	●	
Acciaio inox/Stainless steel (308 LSi) - Ø 1,0mm/.040"	Argon+CO2 2%	●	●	
Acciaio inox/Stainless steel (308 LSi) - Ø 1,2mm/.045"	Argon+CO2 2%	●	●	
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,0mm/.040"	Argon 100%	●	●	
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,2mm/.045"	Argon 100%	●	●	
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,8mm/.030"	Argon 100%	●	●	
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,9mm/.035"	Argon 100%	●	●	
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,0mm/.040"	Argon 100%	●	●	
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,2mm/.045"	Argon 100%	●	●	
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,6mm/.023"	Argon 100%	●	●	
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,8mm/.030"	Argon 100%	●	●	
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,9mm/.035"	Argon 100%	●	●	
Alluminio/Aluminium AlSi 12 (4047) - Ø 1,0mm/.040"	Argon 100%	●	●	
Alluminio/Aluminium AlSi 12 (4047) - Ø 1,2mm/.045"	Argon 100%	●	●	
CuSi3% - Ø 0,8mm/.030"	Argon 100%	●	●	
CuSi3% - Ø 0,9mm/.035"	Argon 100%	●	●	
CuSi3% - Ø 1,0mm/.040"	Argon 100%	●	●	

\*Programmi disponibili con acquisto del Kit "Upgrade curve sinergiche opzionali", Art.314.

\*Programs available by purchasing the "Optional synergic programs upgrade" kit, Art.314.